

Metal Filled Polymers & Conductive Adhesives

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STARTER PAPER:

Electrical and Thermal Conductivity of Polymers Filled with Metal Powders

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WHAT ARE THEY?

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- The term **polymer** sometimes refer to plastics, but also encompasses a large class comprising both natural and synthetic materials.

Natural: *Shellac, amber, natural rubber and cellulose.*

Synthetic: *Synthetic rubber, Bakelite, neoprene, nylon, PVC, polystyrene, polyethylene, polypropylene, polyacrylonitrile, PVB, silicone, & more.*

WHAT ARE THEY?

Metal Filled Polymer:

A polymer filled with metal particles such as Nickel, Copper, Graphite, Silver and more.

Conductive Adhesive: A type of metal filled polymer used primarily to repair or bind things to metal surfaces.

WHY USE THEM?

- The **mechanical** properties and **processing** methods are typical of plastics
- They are conductive **thermally** or **electrically**.

Controlling these aspects allows for a range of applications.

RESOURCES:

Hy-Poxy: <http://www.hypoxy.com>



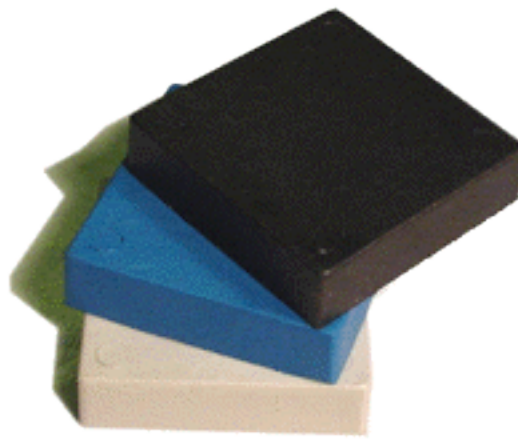
Ranging From \$5.00 - \$60.00

RESOURCES:

CoolPoly E-series:

Thermally & Electrically Conductive Plastics

<http://www.coolpolymers.com/eseries.asp>

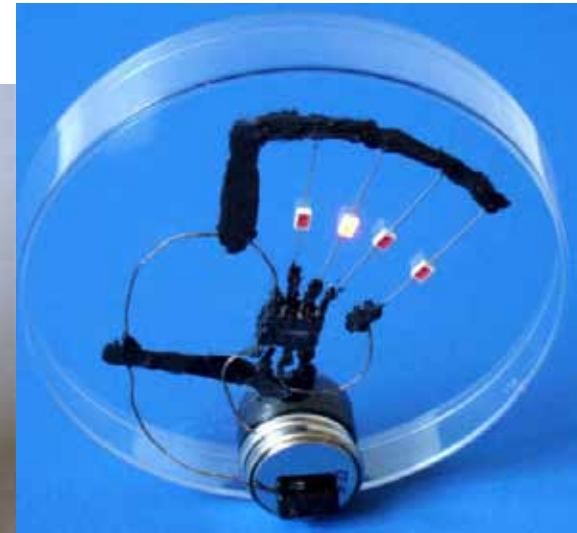


RESOURCES:

DYI Conductive Glue:

Using Carbon Graphite and Epoxy

<http://www.instructables.com/id/Make-Conductive-Glue-and-Glue-a-Circuit/>



RESOURCES:

Polysolder:

Screen printing, stencil printing or dispensing.

<http://www.cooksonsemi.com/products/polymer/polysolder.asp>

POLYSOLDER Conductive Adhesives											
Paste Products	Description	Applications	Features & Benefits	Material Characteristics							
				Viscosity (kcps) (hours)	Pot Life @ 25°C	Cure Profile	T _g (°C)	CTE (α ₁) (ppm/°C)	Volume Relativity (ohm-cm)	Thermal Conductivity (W/m ² K)	Die Shear @ 25°C (PSI)
LT	Silver-filled electrically conductive paste	<ul style="list-style-type: none"> Provides mechanical and electrical interconnect for surface mount components to substrate. Stencil or dispense applications EMI/RF grounding applications 	<ul style="list-style-type: none"> Pb-Free solder alternative Low stress No flux or post-soldering residues to clean No alpha particle emission Available as a 2 part system 	150	8 hours	10 min @ 140°C	90	54	≤5.0x10 ⁻⁴	3.5	>2500 Au on Au
SE3001	Microdot dispensing silver-filled electrically conductive paste	<ul style="list-style-type: none"> Provides mechanical and electrical interconnect for surface mount components to substrate. Stencil or dispense applications Microdot dispensing with 23 gauge needle EMI/RF grounding applications 	<ul style="list-style-type: none"> Pb-Free solder alternative Low stress No flux or post-soldering residues to clean No alpha particle emission 	150-220	8-12 hours	15 min @ 130°C	90	54	≤1.0 x 10 ⁻⁴	4 to 5	≥2300 Au on Au



RESOURCES:

Cosmichrome™: a hybrid of paint and plating.

Coats anything - metals, ceramics, plastics, glass and even wood with a mirror like finish.



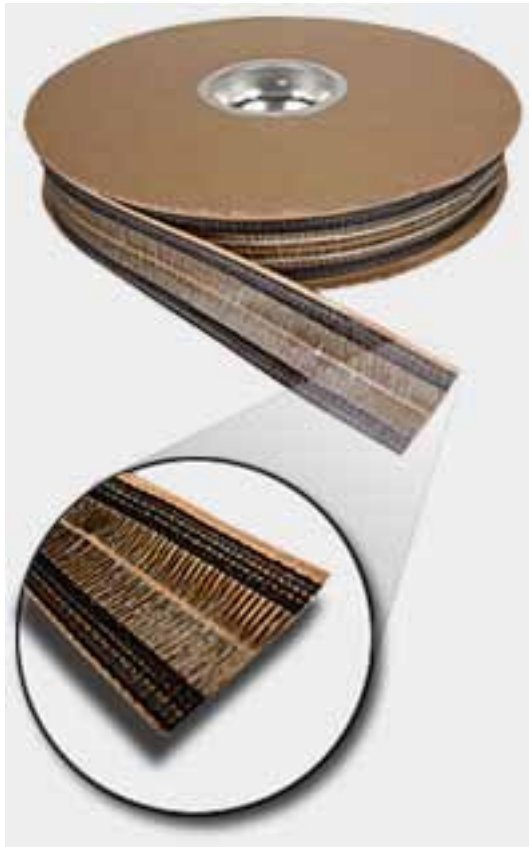
Ideal when:

electroplating and vacuum metallizing are unsuitable in cost, size, design, substrate material, or environmental issues.

Source: <http://www.goldtouchinc.com/cosmichrome/index.html>

RESOURCES:

Conductive Adhesive Tapes: <http://www.staticfaction.com/products-tape.html>



Laptop EMI/EMC Solutions

3M™ Unpatterned Transparent Conductor 8853/8853M/8857 to provide display EMI shielding



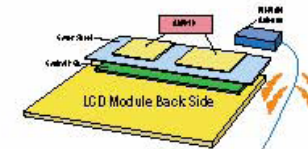
3M™ EMI Absorbers AB5050/AB6005/AB7050 to reduce EMI Noise level within device or on Flex/Connector

3M™ Electrically Conductive Adhesive Transfer Tape 9707/9709S/9723/9725 for Flex/PCB grounding and attachment, grounded parts assembly versus screws and clips. Lower device bias, reduce flex EMI interference.

3M EMI Absorbers AB5050/AB6005/AB7050 to reduce the EMI noise radiation from high speed devices like CPU/MPU/memory. Attach AB series sheet on the specific noise source.

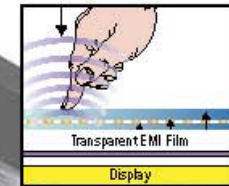
3M™ Electrically Conductive Casket ECG-7073 for grounding and EMI shielding.

3M EMI Absorbers AB5100/AB7050 to reduce the EMI interference between LCD back panel and Wi-LWLAN antenna



3M EMI Absorbers AB7050/AB5100 to reduce EMI noise within enclosure / EMI Faraday cage / Reduce cavity resonance. Attach absorbers heat on the wall of shielding parts.

3M™ Unpatterned Transparent Conductors 8853(8853M)/8857 to improve capacitive touch performance



3M™ EMI Shielding Foil and Fabric Tape for display grounding and EMI shielding

- LCD Driver EMI Shielding
- 3M EMI Shielding Foil Tapes 1170 and 1183
- 3M EMI Shielding Fabric Tapes CN3490 and CN3190

End user device using NFC/RFID Antenna & 3M Flux Field Directional Material (FFDM)

SAFETY PRECAUTIONS:

Plastic Steel:

- Moderate skin irritant.
- Contact at elevated temperatures can cause thermal burns which may result in permanent damage.
- May cause skin sensitization (itching, redness, rashes, hives, burning, swelling).
- Low vapor

SAFETY PRECAUTIONS:

Powders:

Proper ventilation to maintain a powder-air concentration well below the Minimum Explosion Concentration (M.E.C.) of the powder being sprayed.

Care should be taken to avoid accumulations of dusts or powders in places where these accumulations could cause shorting of electrical switches, circuits or components

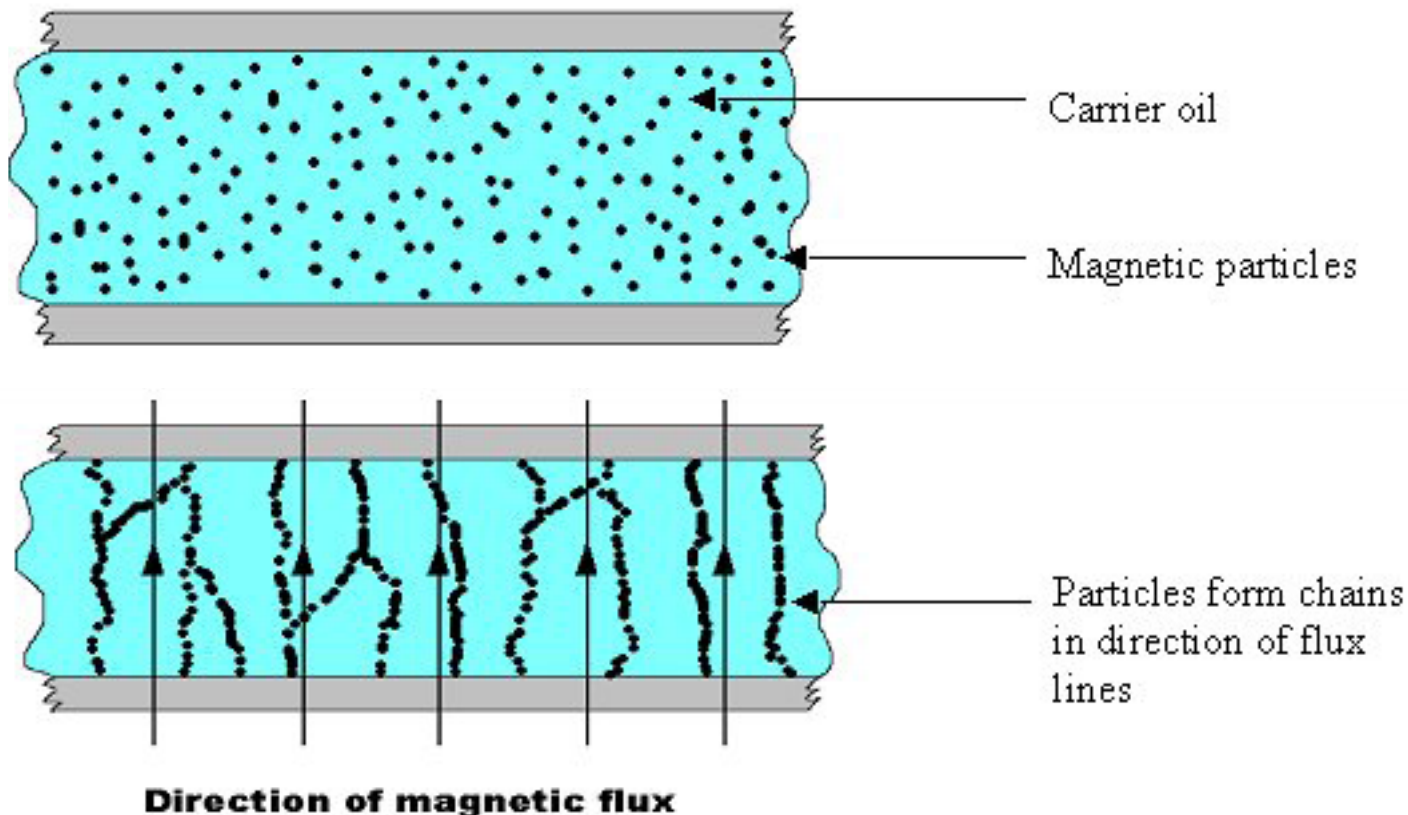
FUNCTION IN ART AND DESIGN:

Used in the Hubble Telescope.

MR Fluids: polymer-coated magnetic carbonyl iron microparticles in magnetorheological fluids

A smart fluid in a carrier fluid, usually an oil.

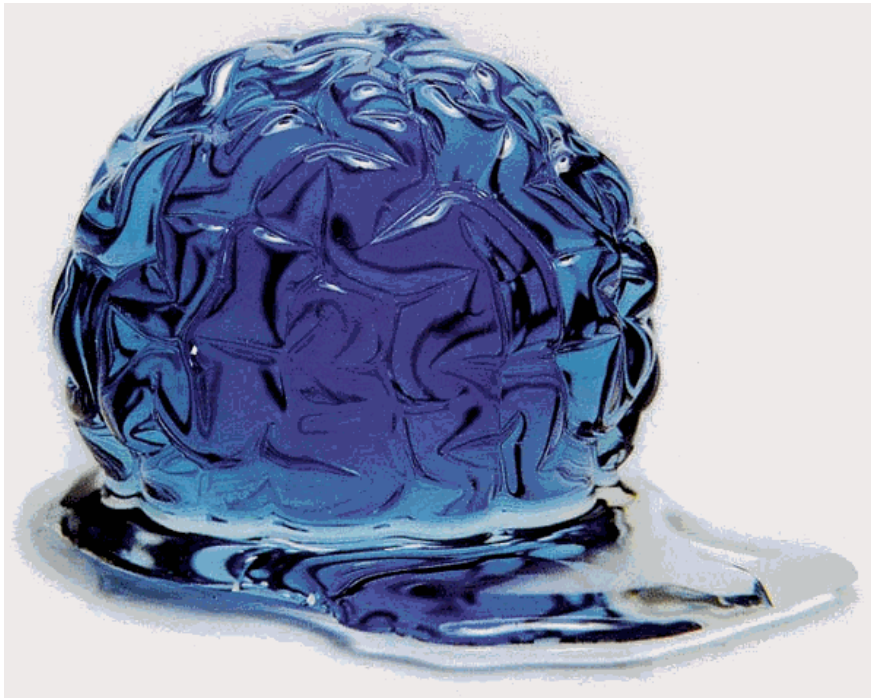
When subjected to a magnetic field, the fluid greatly increases viscosity.



FUNCTION IN ART AND DESIGN:

MR Fluids:

As Dampeners and Shock Absorbers



Possible use in military tanks
as well as storm & earth-
quake-proof bridges.

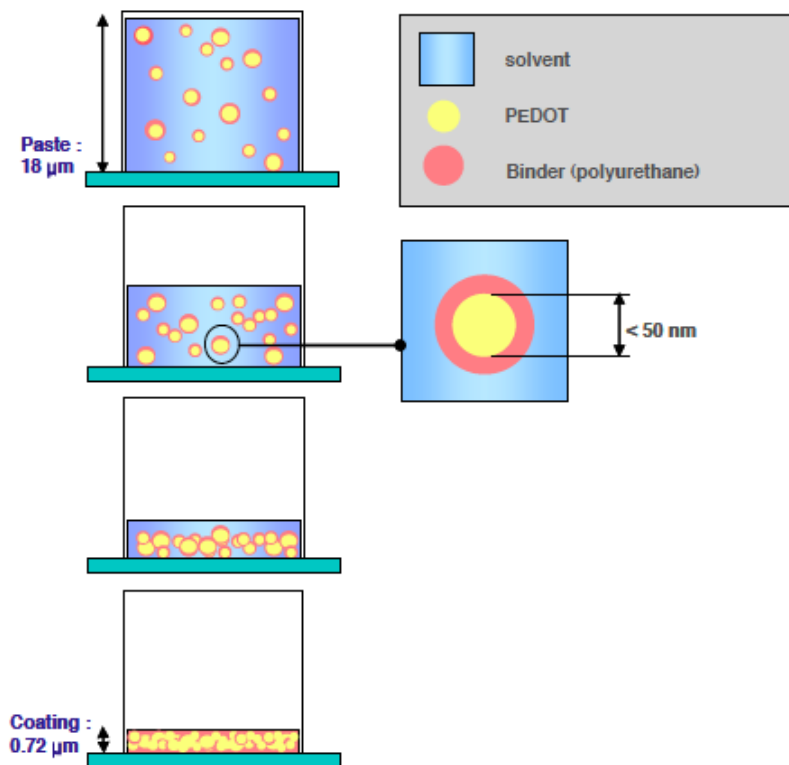
<http://www.djc.com/news/ae/11151055.html>

FUNCTION IN ART AND DESIGN:

EM Shielding:

The intrinsic conducting polymers which have wide range of electric conductivity could be adopted as EM wave absorbing material.

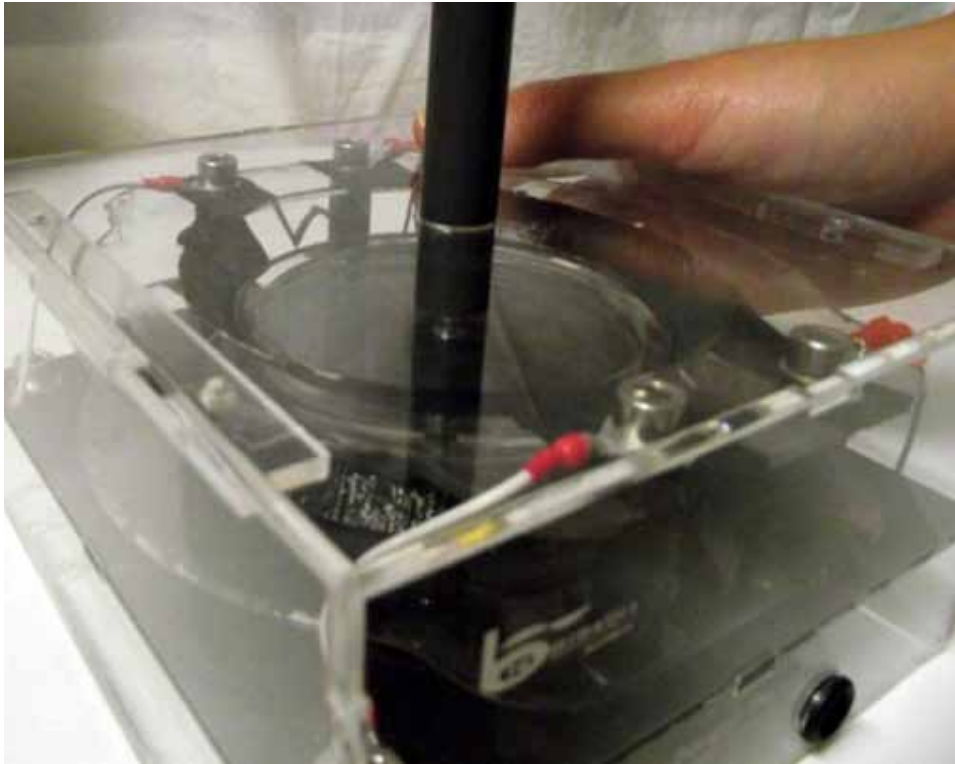
Harmful (EM) waves from mobile phone, portable music player, hair dryer, wireless devices.



FUNCTION IN ART AND DESIGN:

Flexible Generators:

Could Turn Shoes Into Rechargeable Batteries



<http://www.ecouterre.com/flexible-generators-could-turn-shoes-into-rechargeable-batteries/>

http://www.intechopen.com/source/pdfs/18330/InTech-Extending_applications_of_dielectric_elastomer_artificial_muscles_to_wireless_communication_systems.pdf

Artificial muscles, known as dielectric elastomer generators, are stretchy materials that produce energy when deformed.

